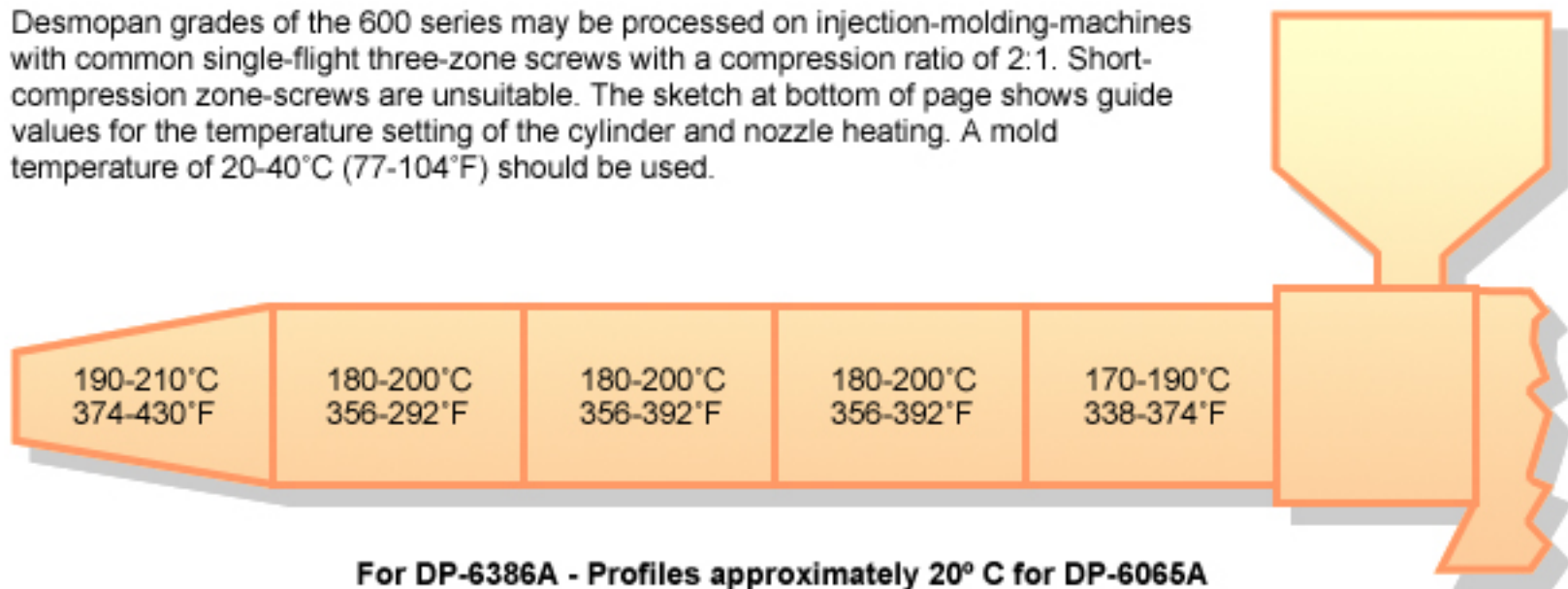


## THE NEW DESMOPAN 600 SERIES PROCESSING IN INJECTION-MOLDING

Desmopan grades of the 600 series may be processed on injection-molding-machines with common single-flight three-zone screws with a compression ratio of 2:1. Short-compression zone-screws are unsuitable. The sketch at bottom of page shows guide values for the temperature setting of the cylinder and nozzle heating. A mold temperature of 20-40°C (77-104°F) should be used.



**For DP-6386A - Profiles approximately 20° C for DP-6065A**